

## TECHNICAL DATA SHEET

Ultraflo is a calcium sulphate, hemi-hydrate, pump applied liquid floor screed.

### Applications

- Subfloor levelling
- For use with under floor heating systems
- Unbonded, bonded and floating floor constructions
- Suitable for both residential and commercial floors

### Key Features

- Very low shrinkage, does not curl with minimal risk of cracking
- Movement joint requirements greatly reduced
- Can be walked on 24 hours after application
- Increased productivity – 2000m<sup>2</sup> per day can be easily achieved
- Significantly reduced thickness when compared to traditional sand:cement screeds
- Reduced depth means reduced weight and drying times
- Can be force dried
- Under-floor heating systems, can be turned on after 7 days
- Increases efficiency of under-floor heating system
- Quicker heat response time with under-floor heating

### Compliance

Ultraflo has been designed to comply with the requirements of BS EN 13813:2002, screed material and floor screeds, screed material – property and requirements. Ultraflo is used to comply with the requirement of the Code of Practice for Floor Screeds, BS 8204: Part 7.

### Characteristics

**Abrasion, impact and indentation** – Ultraflo provides excellent resistance to impact and exceeds the requirements for Category A Floors. (BS 8204)



**Shrinkage** – Ultraflo has virtually no drying shrinkage. Movement joints need only be considered where the floor exceeds 1000m<sup>2</sup>, or where the floor becomes elongated and an aspect ratio of 1:6 is exceeded. Movement joints should also be considered across doorways and when used with under-floor heating systems, movement joints should be considered between different heating zones.

**Compaction** – The flowing characteristics of ultraflo means it is self-compacting thus voids and poor compaction are virtually eliminated.

**Durability** – As with virtually all screeds ultraflo is not a wearing surface and it requires covering with a suitable floor covering. Ultraflo can be used with all standard floor coverings i.e. tiles, wood, carpet, vinyl.

**Wet Areas** – Ultraflo is not suitable for areas which are in regular contact with water i.e. communal showers, wet rooms or exterior yards or similar.

### Technical Properties

Flow (DIN 1060 test)	230 – 250mm
Plastic Density	2060 – 2130 kg/m <sup>3</sup>
Dry Density	1950 – 2050 kg/m <sup>3</sup>
BRE impact test	Less than 2mm
Flexural strength	4-6N/mm <sup>2</sup>
Fire rating	Non Combustible
Thermal expansion coefficient	0.01mm/mk
Thermal conductivity	1.66 - 1.88 W/mk
Drying shrinkage	Less than 0.02%
Drying time*	1 day/mm

\*40mm depth, ambient 20°C and 65% relative humidity

## TECHNICAL DATA SHEET

### Installation

Ultraflo® can only be installed by Hanlon Concrete Ltd. The building should be weather tight, i.e. roof on, with the doors and windows installed and any openings made weather tight prior to installation. It is recommended that Ultraflo is laid on 500 gauge polythene, with 5 mm compressible edging strip around the perimeter of the room. All joints should be taped to create a tanking system. The finished level of the screed is set using laser levels and tripod indicators throughout the room. Ultraflo is delivered to site ready mixed and will have been tested prior to discharge for flow characteristics. It is pumped into place and in practice takes approximately 30 minutes to pump 6m<sup>3</sup>. The screed is then dappled to remove air bubbles and create a smooth, level surface.

### Drying

Immediately after application and until the screed has hardened, protect the surface of the screed from water ingress, direct sunlight and severe draughts. After 48 hours, windows should be opened to allow drying. Dehumidifiers can be turned on to force dry the screed after 5 days. Ultraflo can be lightly trafficked after 24 hours, depending on drying conditions.

Ultraflo will dry at 1mm/day up to 40mm thickness. This increases for screeds of thicker depths and in poor drying conditions.

Force drying can commence after 5 days and under-floor heating systems can be commissioned after 7 days. The under-floor heating system should be increased from ambient to normal working temperature in 5°C steps per day. The maximum permissible temperature is 55°C.

### Applications of Floor Covering

The screed must be sufficiently dry before any floor coverings are applied. For permeable floors such as carpets, moisture content less than 1% is required. For impermeable floor coverings such as vinyl, moisture content less than 0.5% is required.

When applying cement-based adhesives the screed must be primed with an acrylic or epoxy based primer

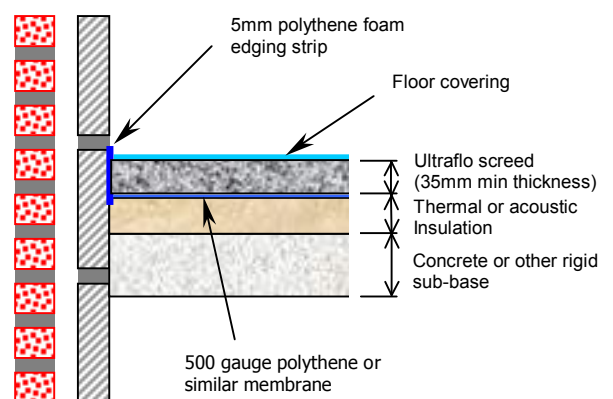
### Minimum Application Thickness

(as per BS 8204-7)

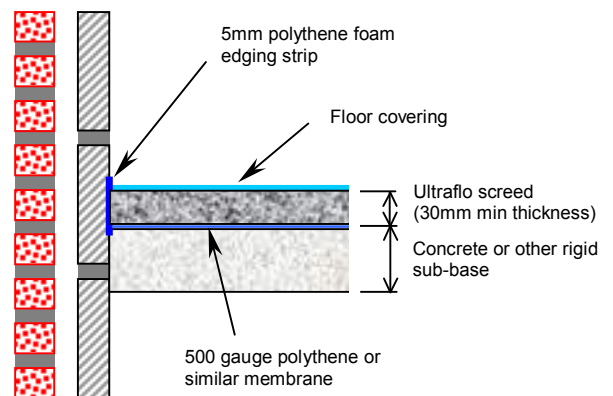
Bonded	25mm
Unbonded	30mm
Floating (Commercial)	40mm
Floating (Domestic)	35mm
Under-floor Heating	25mm min cover to pipes

(Note: any deviations in the levels and surface regularity of the base slab should be taken into consideration when determining the thickness of screed, to ensure the minimum thickness can be achieved.)

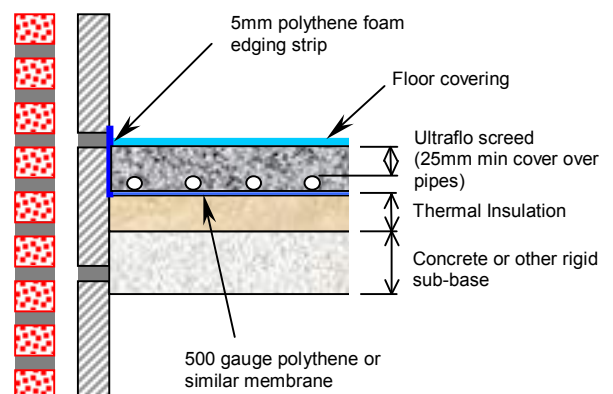
#### Ultraflo – Floating floor



#### Ultraflo – Unbonded floor



#### Ultraflo – with Under-floor Heating



\* All thickness as per BS 8204-7

